

Figure 1

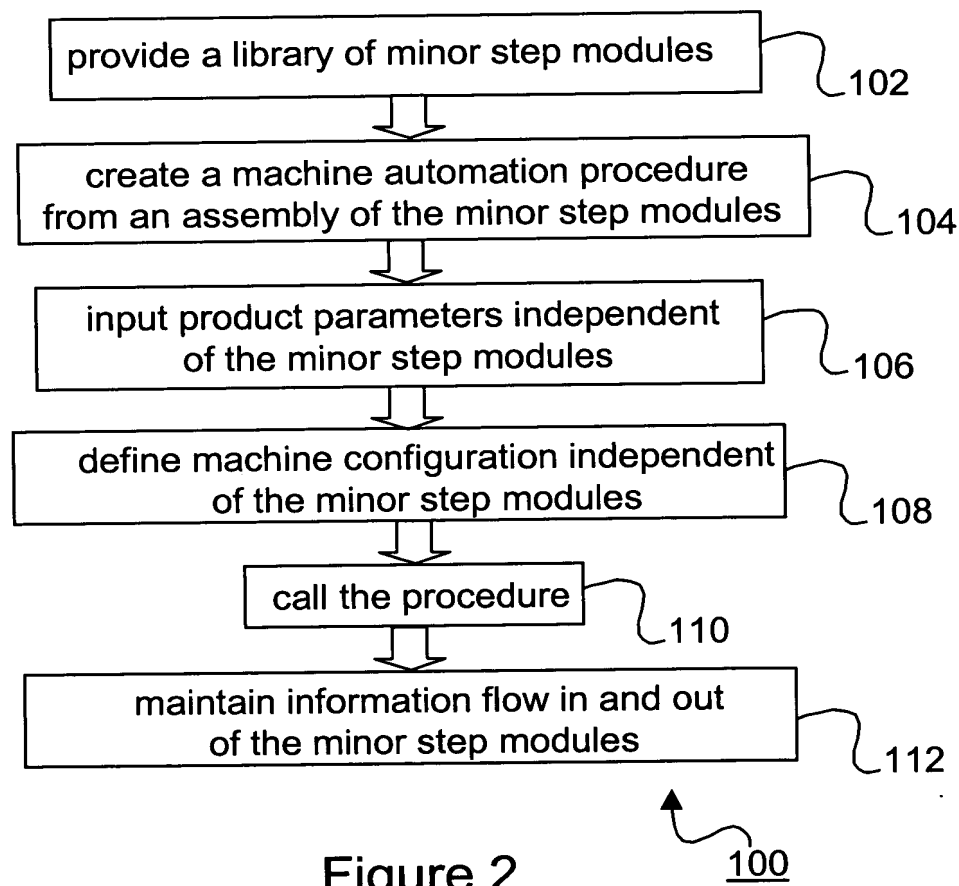


Figure 2

Figure 3a

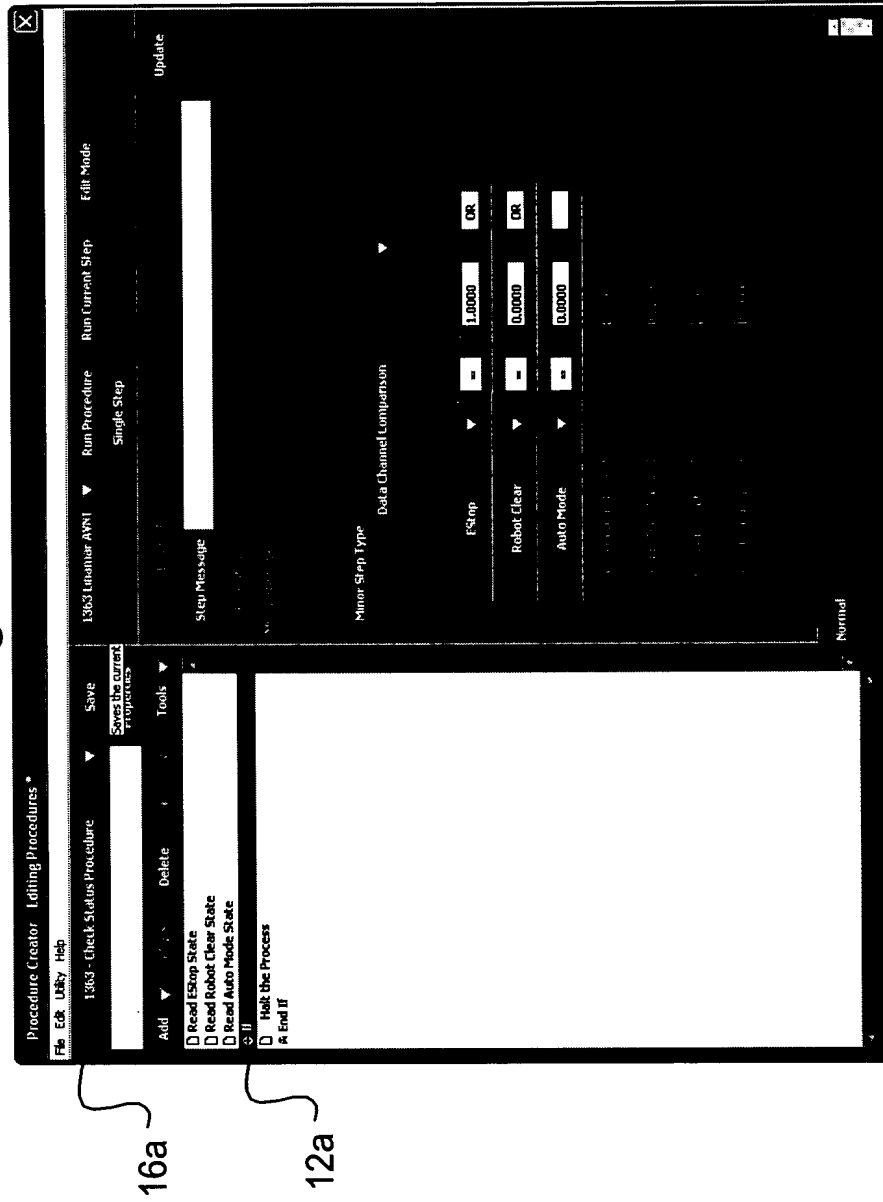
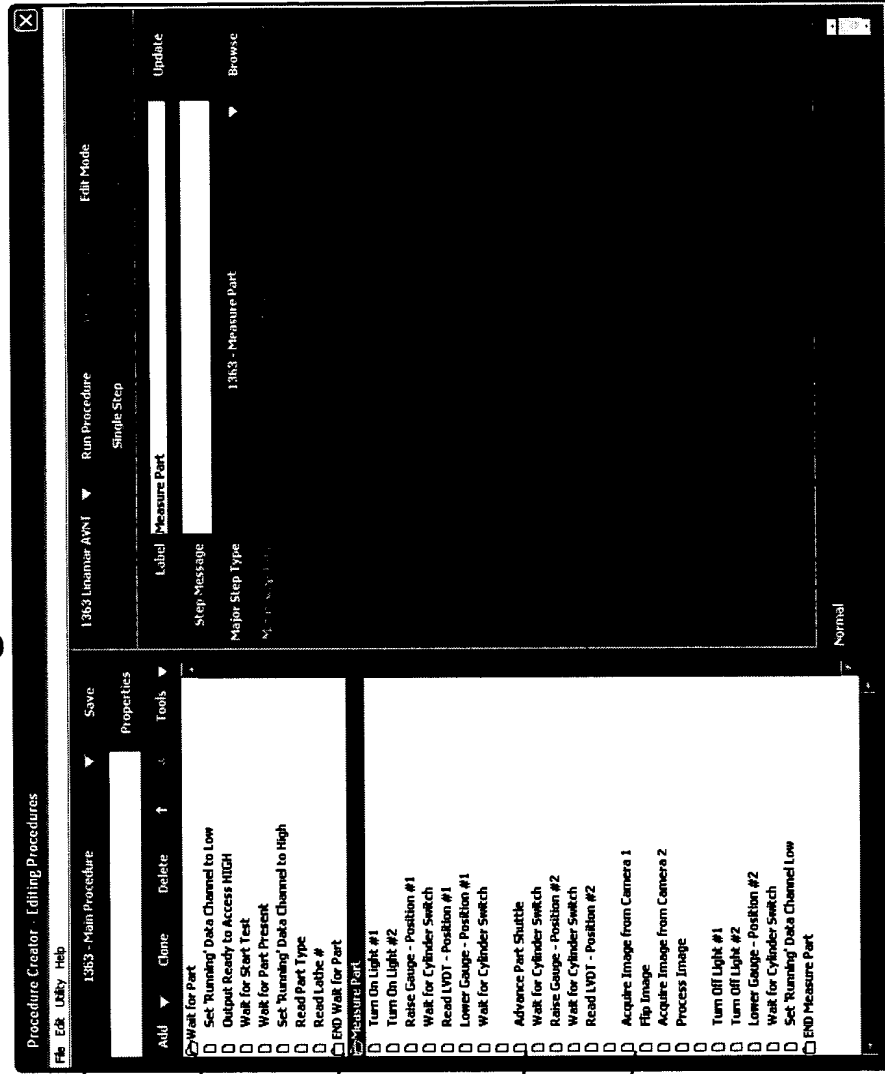


Figure 3b



16b

24

12

33

Product Type Editor

New Type

Part Name

Sample Part #1

Binary Bit Pattern From PLC

1100101

Decimal

10

Delete

Save As

Save

Exit

28

30

31

18

NYLON

	Dimension	+ Limit	- Limit
A	120.000	3.000	3.000
B	110.000	4.000	4.000
C	110.000	2.000	2.000
D	50.000	10.000	10.000
E	50.000	10.000	10.000

30

Figure 4

20

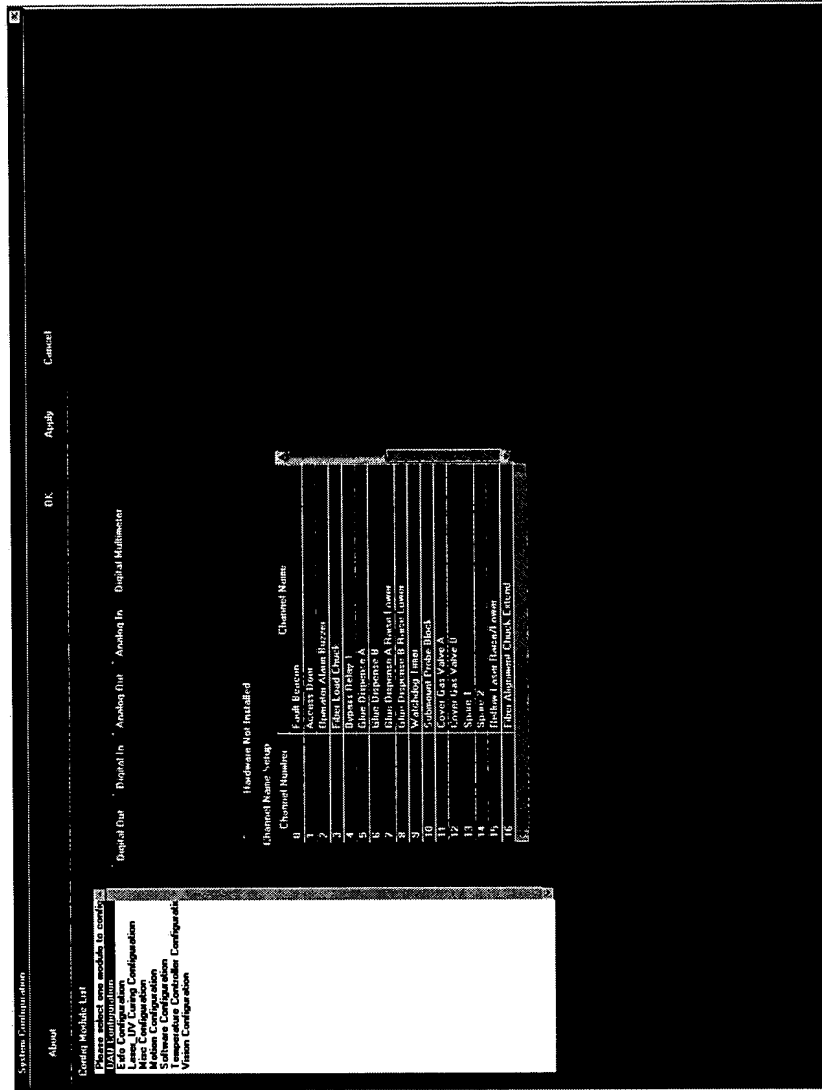


Figure 5

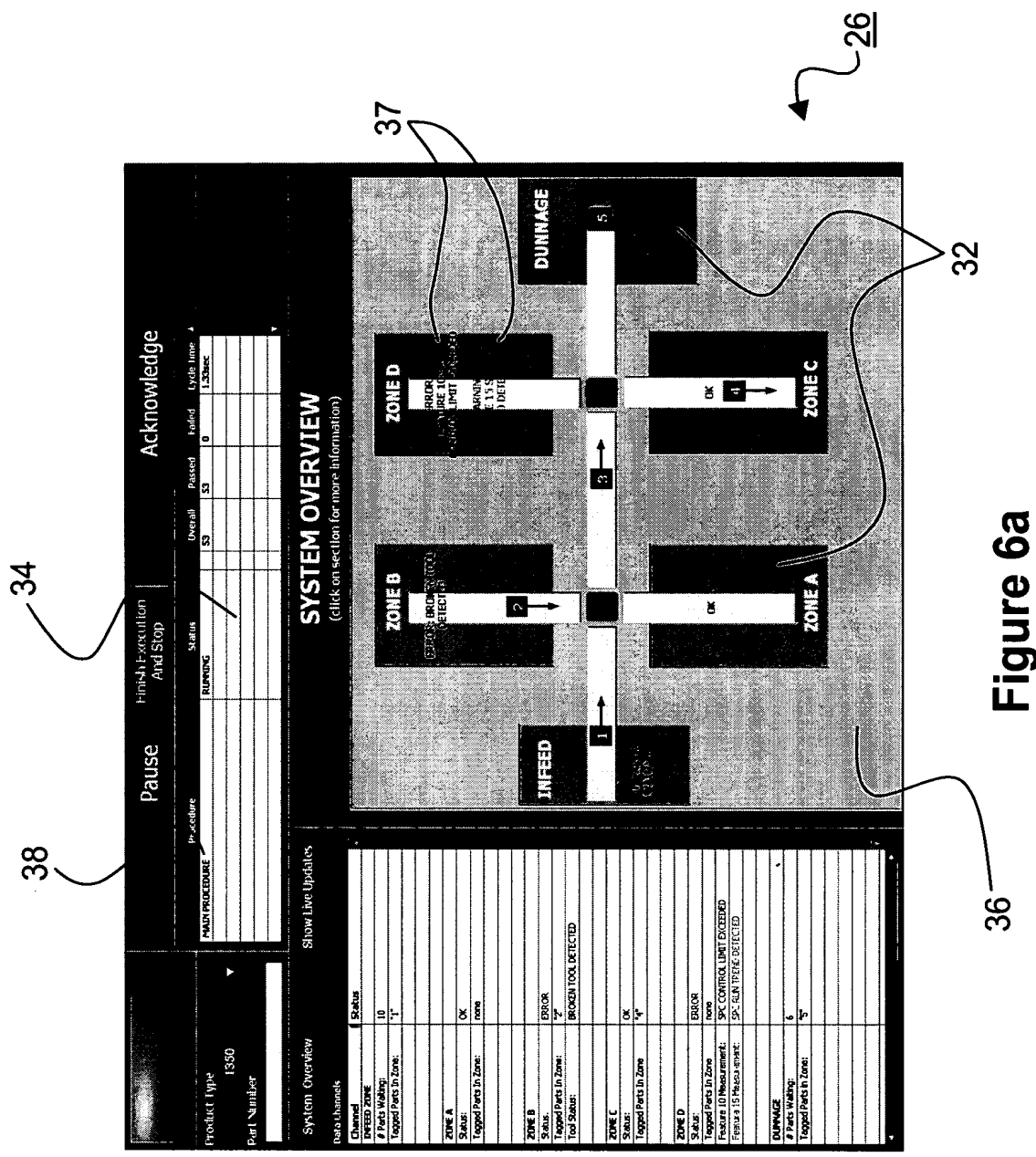


Figure 6a

